

#### **Engineering & Operations Committee**

# Upper Feeder Expansion Joint Replacement

Item 7-2 November 7, 2022

#### **Current Action**

 Ratify an emergency contract with PCL Construction, Inc., in the amount of \$855,623.78, for replacement of the expansion joint on the Upper Feeder pipeline at the Santa Ana River bridge crossing [Requires four-fifths vote of the Board]

#### **Distribution System**



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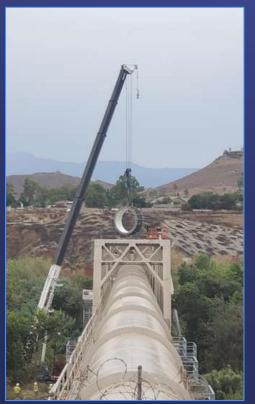
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# Upper Feeder – Santa Ana River Crossing

- Multi-span bridge with steel trusses Pipeline design flow: 750 cfs & concrete piers
- 9'-8" ID steel pipe

- - Pipeline internal pressure: 200 psi
  - Bellows expansion joint was located at bridge mid-span





#### **Bellows Joint**

- Crack discovered and leak temporarily repaired April 2022
  - Flow limited to 525 cfs
- Risk of unplanned shutdown on Upper Feeder; supports drought actions & operational shifts to save SPW
- Initial findings from forensic analysis of bellows showed multiple locations where additional leaks could have formed



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# **Emergency Contract**

- PCL Construction performed work under a time & materials contract
  - Board authorized continuation of the emergency action to execute a no-bid contract for the expansion joint replacement in July, August, & September 2022
- Executed per Admin Code section 8122(b)
  - Board to ratify construction contract [requires four-fifths vote]

### **Contractor Completed Activities**

- Removed bridge structural members & restraining cage for pipe access
- ✓ Removed bellows joint
- ✓ Installed new slip-type joint
- ✓ Reinstalled bridge structural members & restraining cage



# **Metropolitan Completed Activities**

- ✓ Completed slip joint fabrication & installation design packages
- ✓ Installed 4-inch tap near expansion joint to facilitate construction
- ✓ Procured slip joint flanges, hardware & accessories
- ✓ Installed 6-inch dewatering valve
- $\checkmark~$  Graded and cleared for crane pad
- ✓ Fabrication, coating, & assembly of new slip-type expansion joint
- ✓ Installed new 36-inch accessway
- ✓ Provided shutdown support & inspection



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# Upper Feeder Shutdown

- ✓ Completed ahead of schedule
- Member Agencies reduced demands during shutdown
- Saved 12 TAF compared with original SPW usage forecast
- Successful collaboration between organizations within & outside Metropolitan





### Allocation of Funds

Upper Feeder Expansion Joint Replacement

\*Including \$900,000 allocated in July 2022, total project cost is \$3.4M

# **Board Options**

• Option #1

Ratify an emergency contract with PCL Construction, Inc. in the amount of \$855,623.78 for replacement of the expansion joint on the Upper Feeder pipeline at the Santa Ana River bridge crossing. **[Requires four-fifths vote of the Board.]** 

• Option #2

Do not ratify the emergency contract.

# Staff Recommendation

• Option #1

